



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2037-101
Job Sheet 199831



Part No: D2037-101

Job Qty: 7 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/16/19

Description:

Type: SOLD

Note: DWG REV D IPP Rev:A New Issue 05-11-01 JLM IPP Rev:B 08-07-29 revD as per dwg DD verified by:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	7 pcs	9/16/19	9/16/19	2.05	0.90	Small Fab - Brake - 1		SEP 11 2019
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	7 pcs	9/16/19	9/16/19	0.00	1.62	Small Fab - 1 - B4B		DAS 58 9.89 SEP 12 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	7 pcs	9/16/19	9/16/19	0.00	0.00	QC 5 - 10		EL
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	7 pcs	9/16/19	9/16/19	0.00	0.00	Packaging 3 - 1 - B4B		

Plex 9/11/19 9:28 AM dart.boucher.sylvie

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	CL
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	7 pcs	9/16/19	0.00 0.00	QC 21 - SA - 21	21 SEP 17 2019
				QC 21 - SA - 70	53
				QC 21 - SA - 53	

Part Op 100 - (Form as per dwg), Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-101T1
 Descriptions: 110 - 1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037 2-Flatten ends of D2037-101 tube as required using DT8545 3-Deburr as required
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: WKO, LOCATION : WA001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	27.4120 ft (3.916 ea)	100-Small Fab - Brake NC	Σ 196865

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	27	299	0

Part Specifications

Specifications could not be found.

Plex 9/11/19 9:28 AM dart.boucher.sylvie